

	<p>Service Information No. SI-AE50R-002</p>	<p>Austro Engine GmbH Rudolf-Diesel-Strasse 11 A-2700 Wiener Neustadt Tel: +43 2622 23000 FAX: +43 2622 23000-2711</p>
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# SERVICE INFORMATION

## No. SI-AE50R-002

### 1. BASIC INFORMATION

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#### 1.1. SUBJECT

Water pump sealing R1A-60-000-802

#### 1.2. ENGINES AFFECTED

Engine affected: AE50R Series

Serial numbers affected: 0416 - 0422; 0436 - 0496; 0497 - 549; 1000 - 1041; 2000 - 2044;  
R1-A-00001 and subsequent; R1-B-00001 and subsequent

#### 1.3. REASON

Because of several customer requests regarding leak rate of the water pump gasket this service information provides the acceptable limits.

#### 1.4. INFORMATION

Acceptable leak rate during engine operation:

0.1 l / hour

### 2. REMARKS

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 **NOTE:** SI are used only:

- To distribute information from Austro Engine GmbH to our customers.
- To distribute applicable information/documents from our suppliers to our customers with additional information.

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